

**MACHINE TYPE - 2500**

| Part Number | Alternative Number | Description                | Std | Mod |
|-------------|--------------------|----------------------------|-----|-----|
| O30 993     |                    | Tweezer Jaws               | X   |     |
| O31 001     |                    | Tweezer Jaws               | X   |     |
| O32 190     |                    | Moving Cutter              | X   |     |
| O32 192     |                    | Fixed Cutter               | X   |     |
| O38 494     |                    | Bearing Pin                | X   |     |
| O52 766     |                    | Vacuum Nozzle              | X   |     |
| O55 527F    |                    | Glue Nozzle                | X   |     |
| O57 273     |                    | Glue Nozzle - Type 20 / 03 | X   |     |

**MACHINE TYPE - VCD**

| Part Number | Alternative Number | Description                  | Std | Mod |
|-------------|--------------------|------------------------------|-----|-----|
| CAI 302     |                    | Shear Bar 5mm - R/Hand       | X   |     |
| CAI 303     |                    | Shear Bar 5mm - L/Hand       | X   |     |
| CL 657J     |                    | Collar                       | X   |     |
| CL 690J     |                    | Spacer                       | X   |     |
| DIP 1988    |                    | Screw                        | X   |     |
| PCI 180     |                    | Stationary Rail              | X   |     |
| PCI 187     |                    | Knife Retainer               | X   |     |
| PCI 188     |                    | Clamping Plate               | X   |     |
| PCI 189     |                    | Ball Shield                  | X   |     |
| PCI 192     |                    | Slide Wiper                  | X   |     |
| PCI 193     |                    | Slide Retainer               | X   |     |
| PCI 363     |                    | Fixed Knife                  | X   |     |
| UCSM 1065   |                    | Side Plate                   | X   |     |
| UCSM 1088   |                    | Side Plate                   | X   |     |
| UCSM 1090   |                    | Pin                          | X   |     |
| UCSM 1258   |                    | Guide                        | X   |     |
| UCSM 1356   |                    | Taping Wheel                 | X   |     |
| UCSM 1360   |                    | Plate                        | X   |     |
| UCSM 1361   |                    | Plate                        | X   |     |
| UCSM 1424   |                    | Side Plate - {Inside Guide}  | X   |     |
| UCSM 1425   |                    | Side Plate - {Outside Guide} | X   |     |
| UCSM 1505   |                    | Link                         | X   |     |

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|-----------|--|-----------------------------------|---|--|
| UCSM 1506 |  | Link                              | X |  |
| UCSM 1507 |  | Link                              | X |  |
| UCSM 1508 |  | Link                              | X |  |
| UCSM 1509 |  | Link                              | X |  |
| UCSM 1804 |  | Component Stripper                | X |  |
| UCSM 1805 |  | Component Stripper                | X |  |
| UCSM 1813 |  | Front Carrier Track               | X |  |
| UCSM 1814 |  | Rear Carrier Track                | X |  |
| UCSM 1926 |  | Component Assembly Stopper        | X |  |
| UCSM 1972 |  | Centering Finger                  | X |  |
| UCSM 1983 |  | Centering Finger                  | X |  |
| UCSM 1999 |  | Side Plate Block                  | X |  |
| UCSM 2001 |  | Mounting Pivot                    | X |  |
| UCSM 2002 |  | Mounting Base                     | X |  |
| UCSM 2020 |  | Pivot Pin                         | X |  |
| UCSM 2080 |  | Guide - Upper Stripper            | X |  |
| UCSM 2081 |  | Side Plate Block                  | X |  |
| UCSM 2082 |  | Lifting Spring                    | X |  |
| UCSM 2128 |  | Guide                             | X |  |
| UCSM 2129 |  | Guide                             | X |  |
| UCSM 2149 |  | Cutting Wheel                     | X |  |
| UCSM 2150 |  | Cutting Wheel                     | X |  |
| UCSM 2151 |  | Knife Cutter                      | X |  |
| UCSM 2165 |  | Outside Wheel                     | X |  |
| UCSM 2166 |  | Inside Wheel                      | X |  |
| UCSM 2231 |  | Brake                             | X |  |
| UCSM 2232 |  | Brake                             | X |  |
| UCSM 2242 |  | Guide - Upper Stripper            | X |  |
| UCSM 2246 |  | Side Plate Block                  | X |  |
| UCSM 2255 |  | Component Assembly Stopper        | X |  |
| UCSM 2392 |  | Pressure Roll                     | X |  |
| UCSM 2409 |  | Guide - Upper Stripper            | X |  |
| UCSM 2502 |  | Taping Wheel                      | X |  |
| UCSM 2531 |  | Sprocket                          | X |  |
| UCSM 2606 |  | Centering Pivot Body Support      | X |  |
| UCSM 2607 |  | Centering Pivot Body Support Base | X |  |
| UCSM 2608 |  | Lifting Spring                    | X |  |
| UCSM 2788 |  | Bracket                           | X |  |
| UCSM 533  |  | Cutter                            | X |  |
| UCSM 573  |  | Nozzle                            | X |  |
| VCD 1123  |  | Bracket                           | X |  |

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|------------|-----------|------------------------------|---|--|
| VCD 1331   |           | Wheel Positioning Pawl       | X |  |
| VCD 1332   |           | Fulcrum Pawl Lock            | X |  |
| VCD 1361   |           | Inside Former                | X |  |
| VCD 1362   |           | Inside Former                | X |  |
| VCD 1478   |           | Screw Spacer                 | X |  |
| VCD 1497   |           | Shear Bar                    | X |  |
| VCD 1499   |           | Shear Bar                    | X |  |
| VCD 1578   |           | Lower Housing Bracket        | X |  |
| VCD 1579   |           | Bracket                      | X |  |
| VCD 1638   |           | Housing Top Cover            | X |  |
| VCD 1644   |           | Sub Base Pulley              | X |  |
| VCD 1662   |           | Driver Link                  | X |  |
| VCD 1663   |           | Moving Knife                 | X |  |
| VCD 1665   |           | Cylinder Cap                 | X |  |
| VCD 1689   |           | Pulley                       | X |  |
| VCD 1697   |           | Bumper                       | X |  |
| VCD 1751   |           | Cam Follower Block           | X |  |
| VCD 1753   |           | Nut Stop                     | X |  |
| VCD 1777   |           | Drive Lever Link Pin         | X |  |
| VCD 1785   |           | Ball Seat Cushion            | X |  |
| VCD 1787   |           | Ball Retaining Seat          | X |  |
| VCD 1866   |           | Scrap Tube Clamp             | X |  |
| VCD 1873   |           | Clevis Connecting Pin        | X |  |
| VCD 1879   |           | Housing                      | X |  |
| VCD 1882   |           | Cylinder Pin                 | X |  |
| VCD 1883   |           | Cylinder Bushing             | X |  |
| VCD 1891   |           | Scrap Tube                   | X |  |
| VCD 1892   |           | Scrap Tube                   | X |  |
| VCD 1893   |           | Drive Lever Bar              | X |  |
| VCD 1894   |           | Pawl Bushing                 | X |  |
| VCD 1914   |           | Bumper                       | X |  |
| VCD 1915   |           | Clutch Housing Lever         | X |  |
| VCD 1927   |           | Actuator Switch              | X |  |
| VCD 2040   |           | End Driver                   | X |  |
| VCD 2041   |           | End Driver                   | X |  |
| VCD 2045   |           | Outside Former               | X |  |
| VCD 2047   |           | Outside Former               | X |  |
| VCD 2058   |           | Fixed Knife - Ceramic Coated | X |  |
| VCD 2058/1 |           | Reversable Blade             | X |  |
| VCD 2058/2 |           | Cover                        | X |  |
| VCD 2059   | VCD 3191L | Shear Block                  | X |  |

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|----------|--|-----------------------------|---|--|
| VCD 2060 |  | Inside Former               | X |  |
| VCD 2063 |  | Outside Former              | X |  |
| VCD 2065 |  | Shear Bar 5mm               | X |  |
| VCD 2066 |  | Inside Former               | X |  |
| VCD 2069 |  | Outside Former              | X |  |
| VCD 2071 |  | Shear Bar                   | X |  |
| VCD 2103 |  | Inside Drive Gear           | X |  |
| VCD 2110 |  | Upper Housing Cover         | X |  |
| VCD 2111 |  | Insert Upper Housing        | X |  |
| VCD 2124 |  | Guide Shaft                 | X |  |
| VCD 2125 |  | Bracket Shaft               | X |  |
| VCD 2126 |  | Bracket Shaft               | X |  |
| VCD 2208 |  | Shaft Coupling              | X |  |
| VCD 2212 |  | Drive Lever Stop Cushion    | X |  |
| VCD 2213 |  | Drive Lever Return Block    | X |  |
| VCD 2230 |  | Cover                       | X |  |
| VCD 2238 |  | Coupling                    | X |  |
| VCD 2327 |  | Chip - Inside Former        | X |  |
| VCD 2328 |  | Chip - Inside Former        | X |  |
| VCD 2464 |  | Insert Lower Housing        | X |  |
| VCD 2466 |  | Insert Lower Housing        | X |  |
| VCD 2536 |  | Motor Drive Support Bracket | X |  |
| VCD 2569 |  | Slide Positioning           | X |  |
| VCD 2570 |  | Disc Locking Plate          | X |  |
| VCD 2576 |  | Shaft                       | X |  |
| VCD 2578 |  | Depth Stop                  | X |  |
| VCD 2579 |  | Depth Stop                  | X |  |
| VCD 2588 |  | Collar                      | X |  |
| VCD 2606 |  | Locking Pin                 | X |  |
| VCD 2607 |  | Gear Support Lever Block    | X |  |
| VCD 2608 |  | Pawl Lock                   | X |  |
| VCD 2609 |  | Lever Release               | X |  |
| VCD 2686 |  | Upper Plate                 | X |  |
| VCD 2719 |  | Slide Cam                   | X |  |
| VCD 2723 |  | Retaining Pin               | X |  |
| VCD 2724 |  | Bumper Spring               | X |  |
| VCD 2745 |  | Outside Former              | X |  |
| VCD 2746 |  | Outside Former              | X |  |
| VCD 2804 |  | Cam Slide Bumper            | X |  |
| VCD 2805 |  | Cam Follower Plate          | X |  |
| VCD 2913 |  | Drive Roll Slide            | X |  |

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| VCD 2924 |  | Rib Front Adapter       | X |  |
| VCD 2925 |  | Bracket                 | X |  |
| VCD 2927 |  | Drive Slide Block       | X |  |
| VCD 2936 |  | Cylinder Rod Clevis     | X |  |
| VCD 2938 |  | Rib Fixture             | X |  |
| VCD 2944 |  | Depth Stop Brake Block  | X |  |
| VCD 2945 |  | Depth Stop Brake Block  | X |  |
| VCD 2952 |  | Depth Stop              | X |  |
| VCD 2953 |  | Depth Stop              | X |  |
| VCD 2957 |  | Collar                  | X |  |
| VCD 3006 |  | Lower Guide Component   | X |  |
| VCD 3007 |  | Lower Guide Component   | X |  |
| VCD 3008 |  | Block                   | X |  |
| VCD 3009 |  | Drive Roll Shaft        | X |  |
| VCD 3010 |  | Piston Rod              | X |  |
| VCD 3013 |  | Block                   | X |  |
| VCD 3015 |  | Slide Support Plate     | X |  |
| VCD 3018 |  | Drive Roll Actuator     | X |  |
| VCD 3077 |  | End Driver - L/Hand     | X |  |
| VCD 3078 |  | End Driver - R/Hand     | X |  |
| VCD 3079 |  | Outside Former          | X |  |
| VCD 3080 |  | Outside Former          | X |  |
| VCD 3105 |  | Air Cylinder Spacer     | X |  |
| VCD 3106 |  | Pin                     | X |  |
| VCD 3112 |  | Drive Lever Stop Insert | X |  |
| VCD 3114 |  | Motor Pulley            | X |  |
| VCD 3115 |  | Housing Ball Wear Plate | X |  |
| VCD 3119 |  | Air Manifold            | X |  |
| VCD 3120 |  | Air Valve Solenoid      | X |  |
| VCD 3121 |  | Air Cylinder            | X |  |
| VCD 3191 |  | Shear Block             | X |  |
| VCD 3201 |  | Magnet                  | X |  |
| VCD 3253 |  | Plate                   | X |  |
| VCD 3312 |  | Bracket                 | X |  |
| VCD 3355 |  | Spring Pin              | X |  |
| VCD 3370 |  | Plate Switch Nut        | X |  |
| VCD 3425 |  | Sensor                  | X |  |
| VCD 3469 |  | Encoder                 | X |  |
| VCD 3493 |  | Bearing Housing         | X |  |
| VCD 3617 |  | Slide Support           | X |  |
| VCD 3625 |  | Drive Unit Roll         | X |  |

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| VCD 3649 |  | Inside Former Spring Retainer | X |  |
| VCD 3678 |  | Bracket                       | X |  |
| VCD 3715 |  | Hall Effect Plate             | X |  |
| VCD 3796 |  | Steel Ball                    | X |  |
| VCD 3798 |  | Transfer Ball                 | X |  |
| VCD 3809 |  | Spacer                        | X |  |
| VCD 4145 |  | Fixed Knife                   | X |  |
| VCD 4208 |  | Component Guide               | X |  |
| VCD 4209 |  | Component Guide               | X |  |
| VCD 4275 |  | Cut/Clinch Air Cylinder       | X |  |
| VCD 4350 |  | Elevator Cylinder             | X |  |
| VCD 4351 |  | Clinch Cylinder Bumper        | X |  |
| VCD 4354 |  | Elevator Shaft                | X |  |
| VCD 4453 |  | Disc                          | X |  |
| VCD 4454 |  | Rotary Board Holding Fixture  | X |  |
| VCD 4545 |  | Bracket                       | X |  |
| VCD 4580 |  | Cleevis Pin                   | X |  |
| VCD 4581 |  | Cam Follower Block            | X |  |
| VCD 4582 |  | Roller Support Block          | X |  |
| VCD 4819 |  | Bracket                       | X |  |
| VCD 4848 |  | Nut                           | X |  |
| VCD 4998 |  | Cylinder Drive                | X |  |
| VCD 5002 |  | Flow Control Valve            | X |  |
| VCD 5026 |  | Ballscrew Cut Clinch Cover    | X |  |
| VCD 5033 |  | End Driver                    | X |  |
| VCD 5034 |  | End Driver                    | X |  |
| VCD 5035 |  | End Driver                    | X |  |
| VCD 5036 |  | End Driver                    | X |  |
| VCD 5037 |  | End Driver                    | X |  |
| VCD 5038 |  | End Driver                    | X |  |
| VCD 5039 |  | End Driver - 5mm              | X |  |
| VCD 5040 |  | End Driver - 5mm              | X |  |
| VCD 5067 |  | Slide Carrier                 | X |  |
| VCD 5068 |  | Slide Carrier                 | X |  |
| VCD 5081 |  | Link Retaining Cap            | X |  |
| VCD 5194 |  | Lower Housing Cover           | X |  |
| VCD 5195 |  | Lower Housing Cover           | X |  |
| VCD 5249 |  | Plate Locking Pin             | X |  |
| VCD 5250 |  | Plate Locking Pin             | X |  |
| VCD 5285 |  | Piston                        | X |  |
| VCD 5425 |  | Insert Support Bar            | X |  |